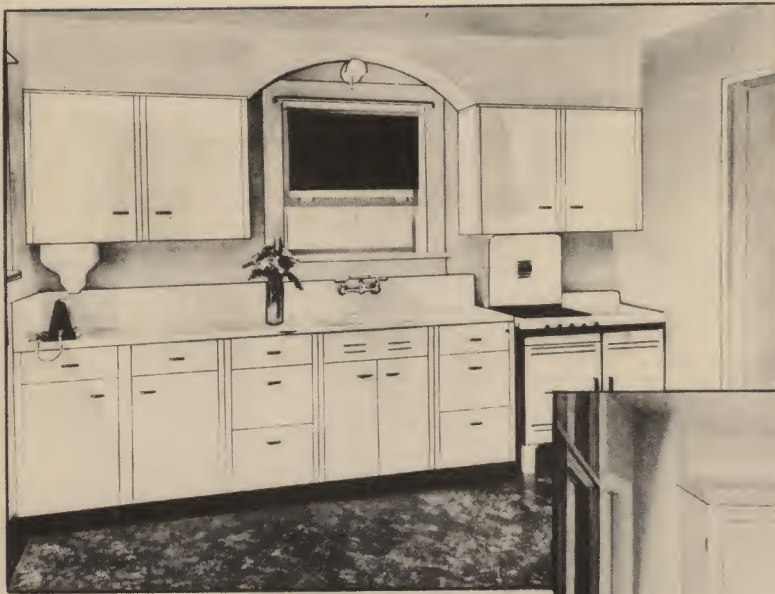


L. E. Howat  
206 Butler Bldg  
Hart # 21



*St. Charles*  
KITCHEN CABINETS IN STEEL



Showing a typical installation in a small home. The arrangement of the cabinets is compact and convenient.

Porcelain sink and linoleum counter tops combine to make this kitchen practical as well as attractive.



## *The Kitchen Comes Into Its Own . . .*

Because so much of the family's activity centers around the kitchen, that room, more than any other in the modern residence or apartment, is receiving consideration today. The selection and arrangement of the steel cabinets, work surfaces and other equipment plays an important part in the ultimate usefulness and convenience of the kitchen.

The experience of many years in the styling and production of kitchen cabinets in steel is available at all times to owners, architects or builders, wherever that experience may be helpful.

This Bulletin is issued in the interests of Better Planning and Equipping of today's kitchen.

*St. Charles Manufacturing Co.  
St. Charles, Illinois*



# *It's easy to have* A MODERN STEEL KITCHEN *at a Cost Surprisingly Low*

*The open, rounded shelves attached to the wall cabinets in this kitchen provide an added note of charm and beauty.*



St. Charles Steel Kitchen Cabinets make house-keeping a pleasure.

They are styled in the modern manner. Drawers operate smoothly and quietly on specially constructed suspension slides. Doors are sound-deadened. Accessories of many kinds are available. All finishes are baked on in various standard colors. Hardware is extruded brass, nickel and chrome plated. The built-in, hidden quality of St. Charles Steel Cabinets assures a lifetime of service; their proper styling and pleasing appearance adds to the kitchen happiness of every home.

*Specify*

St. Charles KITCHEN CABINETS IN STEEL

## *Here's How You Do It*

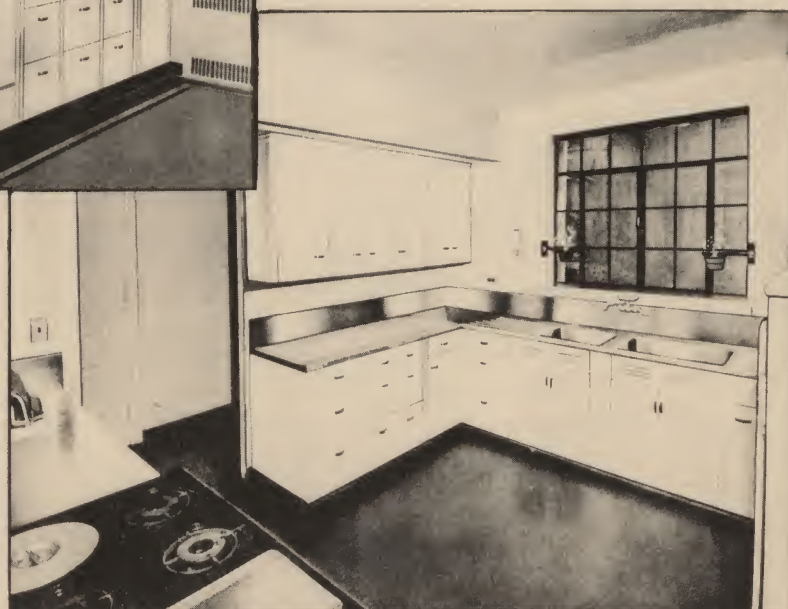
You have available standardized units that fit any space.

You select cabinets that are complete, ready to install.

You eliminate all finishing worry and trouble.

You secure the advantage of high quality cabinets at low cost through the facilities of modern mass production.

*The use of the corner, or L-shaped arrangement, centralizes the working area in this kitchen.*





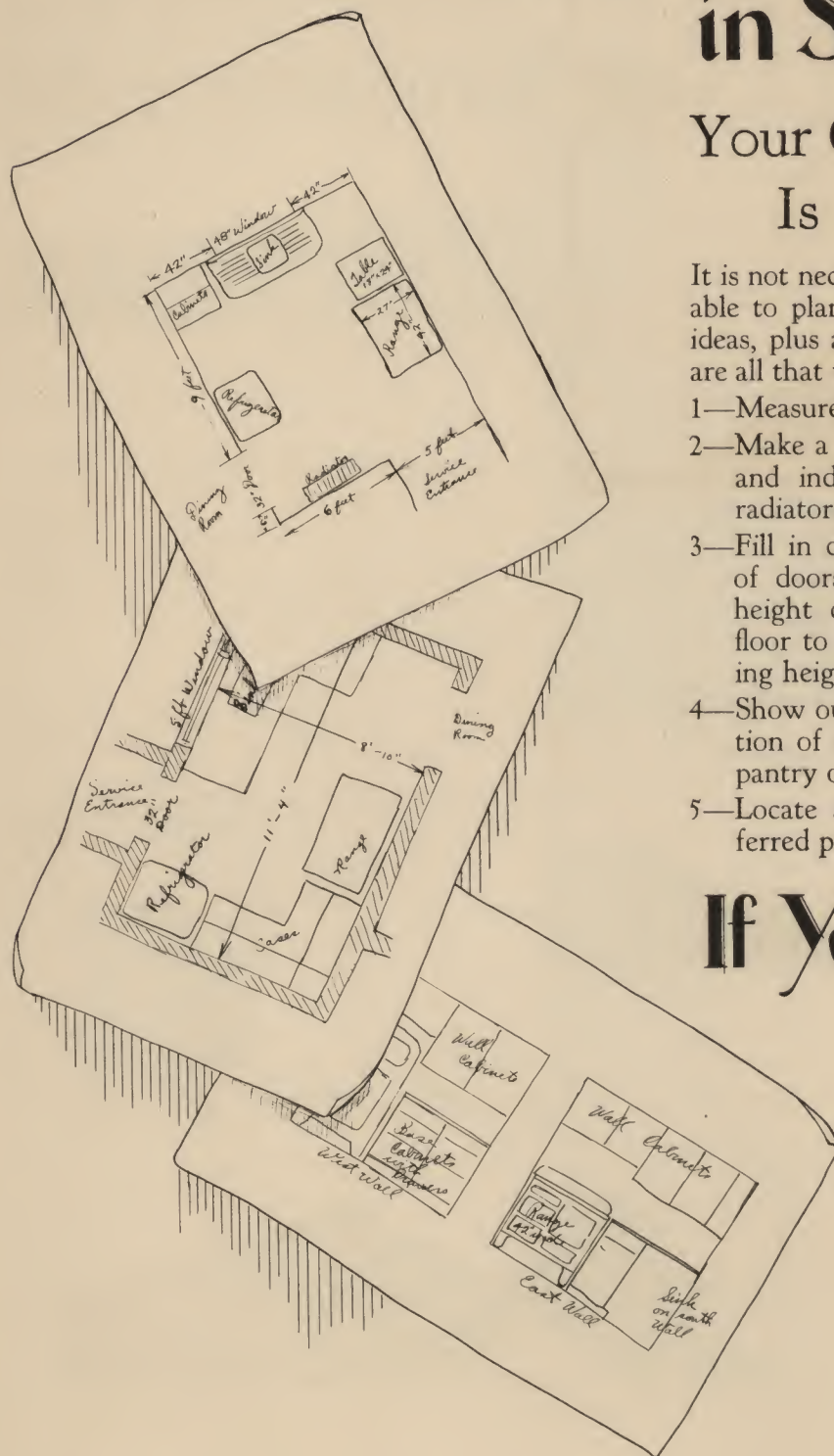
# In Planning Your Kitchen in Steel....

## Your Own Rough Sketch Is All We Need

It is not necessary to have technical training to be able to plan your kitchen as you want it. Your ideas, plus a piece of paper, a pencil and a ruler, are all that you require.

- 1—Measure your room carefully.
- 2—Make a rough sketch (see suggestions at left) and indicate all openings—doors, windows, radiators, etc.
- 3—Fill in dimensions of room, size and location of doors and windows. Indicate width and height of windows including distance from floor to bottom of window sill. Indicate ceiling height.
- 4—Show outside and inside doors indicating relation of each to outside entrance and butler's pantry or dining room.
- 5—Locate sink, range and refrigerator in preferred position.

## If You Do This...



St. Charles KITCHEN CABINETS IN STEEL



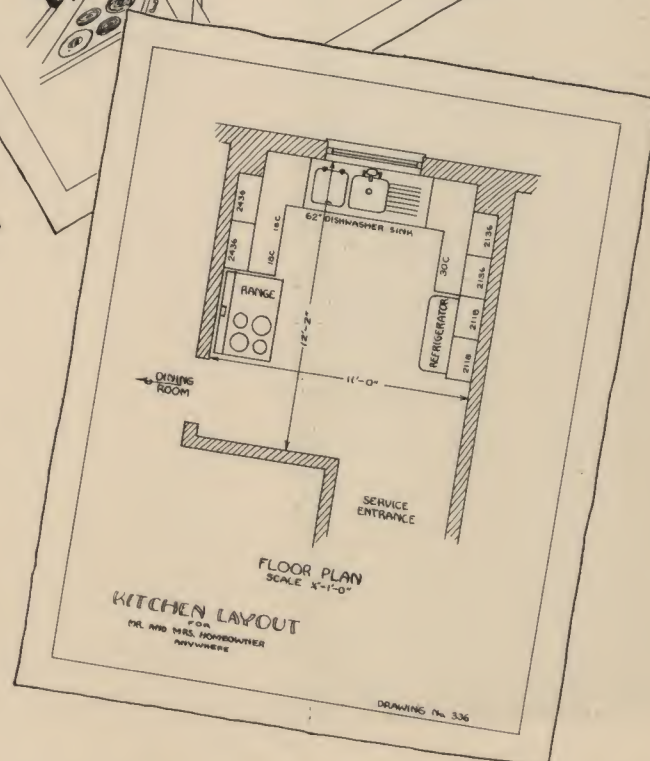
This well-arranged kitchen has every convenience within easy reach.



## We Will Do This...

From the sketches that you send us, our Kitchen Planners will prepare complete floor plan and elevation drawings, combining your ideas with theirs in the development of the most attractive and efficient kitchen possible.

On this page you see the result. A typical submission, and above a view of the completed St. Charles steel installation.



ARE EASILY INSTALLED ANYWHERE





### SINK BASE CABINETS

The sink is an important center of kitchen activity. To utilize all available space, base cabinets may be adapted to various types of standard sinks to afford that extra general storage space of which there is never too much. These base cabinets may be installed as a single unit, or other standard cabinets may be added on either end and wall cabinets placed above to build a complete assembly in any kitchen.



### WALL CABINETS

Wall cabinets are attached to the wall above the base cabinets. These are available in three standard heights and in six standard widths, fitted with shelves. Solid double panel steel doors are sound-deadened to insure quietness. Glass doors for these cabinets are available when needed. For storing dishes, packaged foods, canned goods, etc.



### UTILITY CABINETS

These units are well named. They are made in two heights, two widths and two depths. Every well planned kitchen should include one of these handy cabinets. They afford the maximum capacity for the storage of canned and package goods of every type, or for flat storage of towels and linens.

A complete pantry in the minimum of floor space with the maximum of storage space.

*St. Charles* STEEL CABINET UNITS

### BASE CABINETS

Base cabinets are made in two styles. One style has drawer across the top and swinging doors below, fitted with one shelf.

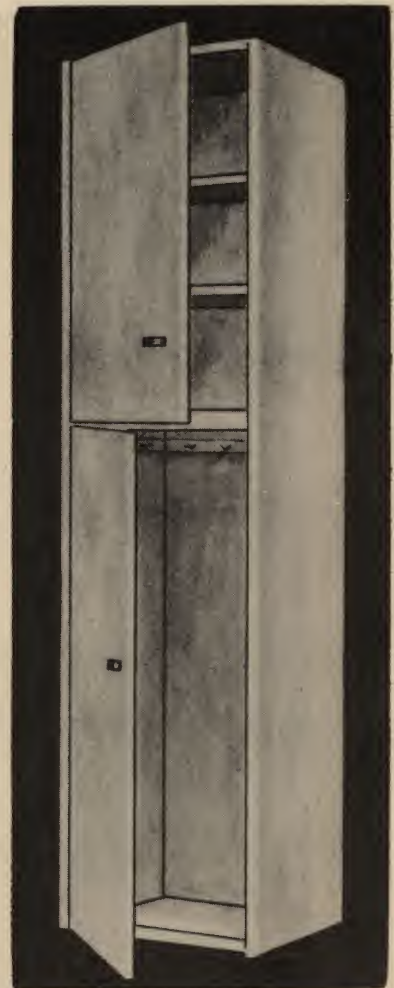
Another type of base cabinet is fitted entirely with drawers, one shallow drawer above with two deep ones below. Other drawer arrangements may be supplied according to individual preference.

These cabinets form a base upon which may be placed any type of sink or work top desired.



### SINK FRONTS

Sink fronts are used to enclose the space under the sink, and to form a complete assembly. Proper circulation of air is provided for. They afford considerable extra storage space. Accessories, such as garbage receptacle and towel dryer, may be installed in this space.

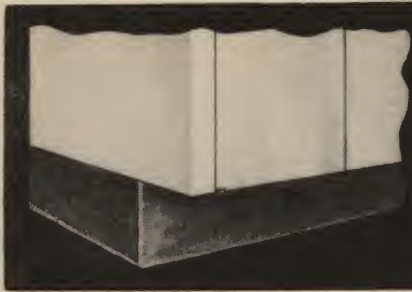


### IMPLEMENT CABINETS

Are ideally designed for general and special storage. Made in two widths, heights and depths, to correspond with sizes of the utility cabinets, space is provided in the upper part of the cabinet for cleaning materials and general storage. The lower part is entirely open and is fitted with hooks and hangers for brooms, mops, dusters, vacuum cleaners, sweepers, and other household implements.

ARE AVAILABLE FOR EVERY USE

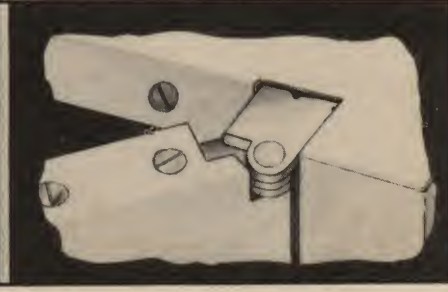




**TOE SPACE** — Steel sub-bases are available and are recommended for use in all installations. They form a recess or toe space under the cabinets. Eliminate scuffing and allow the user to stand in a comfortable position, close to her work.



**MODERN LINES** — Note the clean-cut, modern styling of St. Charles Steel Cabinets, with their attractive hardware. A heavy gauge cross member is built in at top and bottom behind the doors. These hidden construction features assure satisfactory service.



**HINGES** — St. Charles hinges are designed to provide a strength much beyond that which will ever be required. They are practically invisible, and they maintain the clean, unbroken lines of St. Charles styling. They allow the door to open 180 degrees.



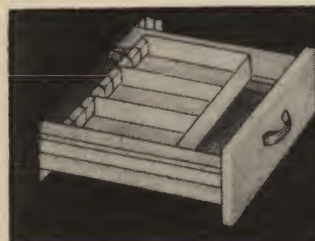
**PLATE WARMER** — A major unit built to fit into a base cabinet. Insulated and fully equipped with an approved electric unit to provide heat to warm plates and to keep food warm. Switch fitted with pilot light.



**TRAY STORAGE** — Any base cabinet may be converted into Tray Storage space by the installation of rods, allowing trays, that are too large for cabinets, to be stored in a vertical position.



**PLANNING DESK** — A real convenience, three drawer, single pedestal, linoleum work top with five pigeon holes. Top is trimmed with stainless steel and is supported upon tubular chrome plated legs.



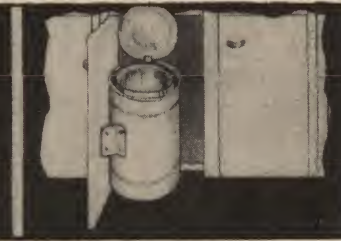
**CUTLERY TRAYS** — Movable cutlery trays fitted with adjustable dividers, assure proper storage of flat silverware and kitchen utensils. They are velour lined for fine flat silverware and linoleum lined for other storage.



**BREAD BOX** — A deep, tinned container for storing bread and cake. Equipped with sliding wire shelf for cakes. Cover recedes automatically when drawer is opened. Space at side for cutting board.



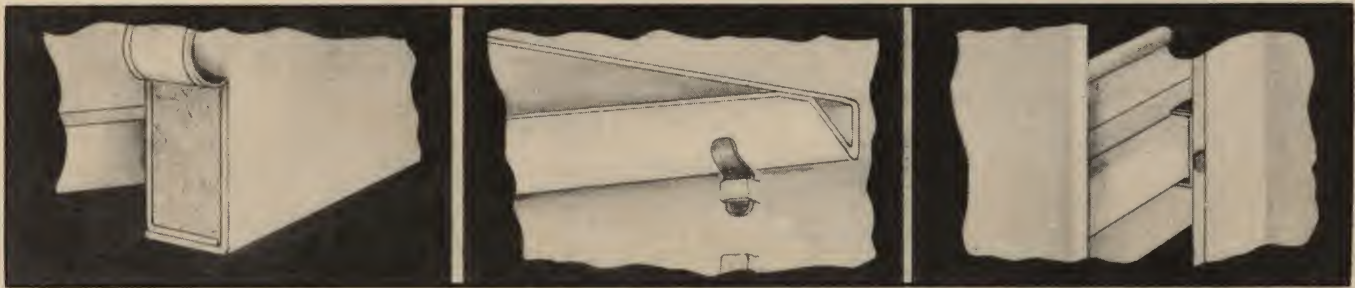
**FLOUR, MEAL AND SUGAR BINS** — Tinned steel bins for storage of flour, meal and sugar. Three compartments, fitted with automatic operating cover to resist dust and moisture. Easily removed for cleaning.



**GARBAGE RECEPTACLE** — Note the handiest accessory of all — a simple device. The lid opens when you open the door, revealing the galvanized, paper-lined pail. Contents are easily removed for final disposal. Located under sink.

## Features and





**SOUND-DEADENED DOORS** — A very important feature of St. Charles Steel Cabinets is the quietness with which all doors operate. No "drumming" sound; no metallic noise to worry and distract. Doors open quietly and close against rubber bumpers.

**ADJUSTABLE SHELVES** — (Available in Master Line Cabinets Only) — Shelves are adjustable on  $1\frac{1}{2}$ " centers. Each edge, front and back has V-shaped reinforcement to insure unusual strength. Shelves are so constructed that all sharp edges are eliminated.

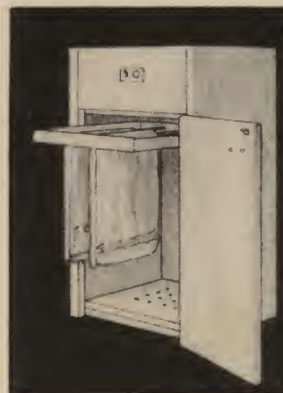
**SMOOTH OPERATING DRAWERS** — St. Charles drawers operate smoothly on heavy, sturdy, specially designed slides and are equipped with stops. Drawer fronts are sound-deadened and close silently against rubber bumpers. All sharp edges are eliminated.

## Accessories



**PLANNING TABLE** — A practical working table with pigeon holes for recipes, memoranda, etc. Top is linoleum, stainless steel trim, equipped with drawer, supported upon chrome plated tubular legs.

**LINEN BASE CABINET** — This cabinet is built with two shallow drawers at top and three drawers below. The deep drawers are equipped with linen rollers on which your table linen may be kept, free from folds. Drawers slide on roller extensions.



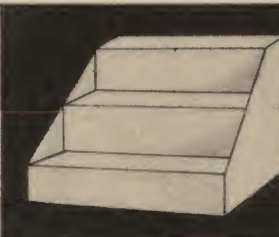
**TOWEL DRYER** — The electric towel dryer affords a clean, convenient method of drying and storing kitchen towels. Non-electric unit with slotted front for natural ventilation also available if desired.



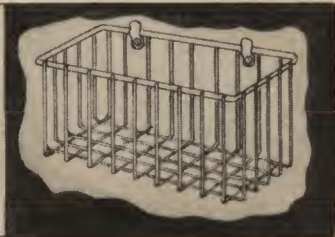
**FLOUR AND SUGAR BINS** — May be installed in any wall cabinet, operating easily on telescopic slides. Capacity 12 pounds. Flour bin is equipped with sifter, sugar bin with dispenser. Should be included in every installation.



**CHROME PLATED UTILITY SHELF** — To be used over sink or range in conjunction with wall cabinet installations. This shelf is furnished with steel splash back, finished to match cabinets.



**CONDIMENT RACK** — No accessory adds more to the orderliness of cabinets than our condiment rack. Designed with one "step" rising above the other, it permits small package items to be easily accessible at all times.



**WIRE BASKET** — A rust-resistant, woven wire basket that is attached to sink front doors to provide for the handy storage of soap, cleaning powders and other articles needed around the sink. Easily removed for cleaning.



# STANDARD UNITS

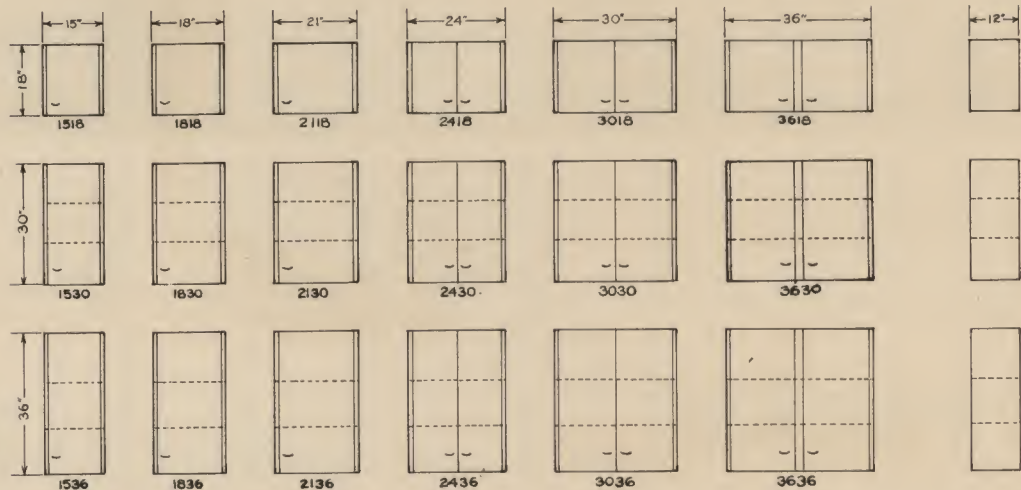
## *St. Charles* KITCHEN CABINETS IN STEEL

### WALL UNITS

In all single door units, doors may be had either right or left swing. BE SURE TO SPECIFY.

Wall cabinets are also furnished with glass doors.

All wall cabinets are 12" deep.



### BASE UNITS

Depth, 24 3/4".

Do not include the 4" sub-base.

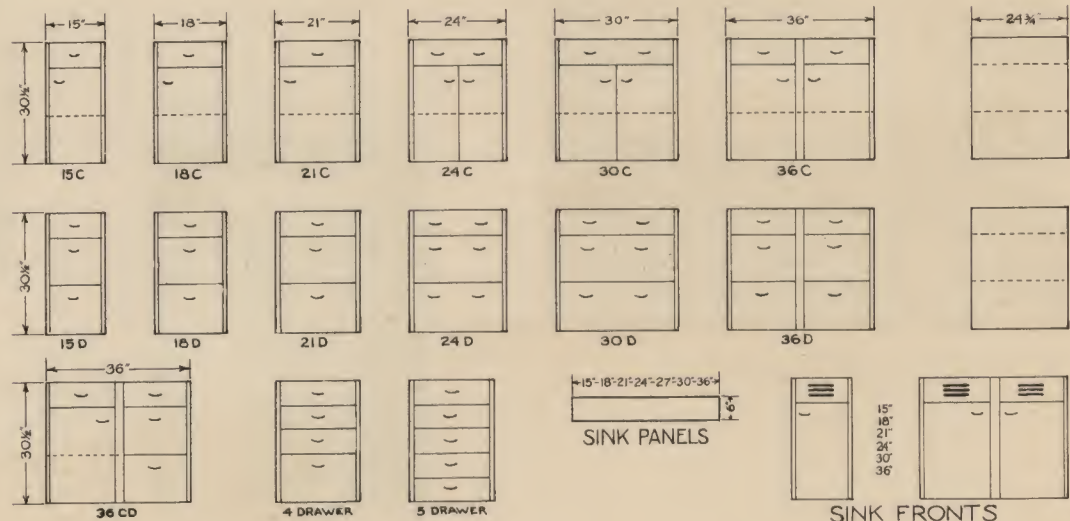
Cupboard type with one small drawer at top and one shelf below.

Drawer type—one small drawer at top with two large drawers below. Also 4 and 5 drawer arrangements. Specify arrangement desired.

The 36CD—all drawers on one side with drawer and cupboard on the other.

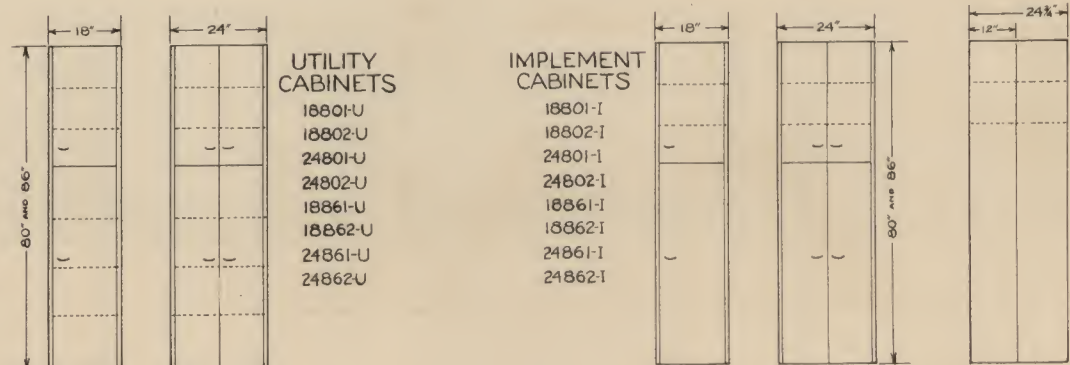
SINK PANELS—Made 6" high and in standard widths. They are used in place of sink fronts.

SINK FRONTS—Made in six standard sizes, any width needed to fit the base cabinet arrangement. Grilled doors may be provided.



### TALL UNITS

Made in two heights, two widths and two depths. The 80" cabinets are used in conjunction with 30" wall cabinets, and the 86" cabinets are used with 36" wall cabinets. Utility cabinets furnished with 6 shelves. Implement cabinets equipped with 2 shelves above, fitted with hooks and broom holders in space below.



BUILD YOUR WAY TO KITCHEN HAPPINESS



# Installations— *by St. Charles*

The illustrations on this page are typical of the beautiful, modern, efficient kitchens made possible by the use of St. Charles Steel Kitchen Cabinets.



Every bit of available space is used in this small apartment installation, with its two-tone color cabinets.



What woman wouldn't adore this kitchen? The glass doored cabinets and little corner shelves make it unusually charming.



A decidedly attractive kitchen with the maximum of drawer space to provide plenty of storage room.



An institutional kitchen affording the professional cook every possible convenience and facility.

WITH *St. Charles* KITCHEN CABINETS IN STEEL

# *St. Charles Manufacturing Co.*

DESIGNERS AND FABRICATORS OF KITCHEN CABINETS IN STEEL

GENERAL OFFICE AND FACTORY  
St. Charles, Illinois

CHICAGO OFFICE AND DISPLAY  
221 N. La Salle St., Suite 2214

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